



Marine & Offshore

Certificate number: 20040/D0 BV

File number: ACM 135/2661/01-02

Product code: 2161H

This certificate is not valid when presented without the full attached schedule composed of 7 sections

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TYPE APPROVAL CERTIFICATE

This certificate is issued to

BMT CO., LTD.

BUSAN - KOREA (REPUBLIC OF)

for the type of product

PIPE FITTINGS

Superlok and bite type Tube Fittings

Requirements:

- BUREAU VERITAS Rules for the Classification of Steel Ships
- BUREAU VERITAS Rules for the Classification of Offshore Units

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.

This certificate will expire on: 14 Sep 2028

For Bureau Veritas Marine & Offshore,

At BV PUSAN, on 14 Sep 2023,

Won-jun JANG

This certificate was created electronically and is valid without signature



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

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BV Mod. Ad.E 530 June 2017

This certificate consists of 3 page(s)

THE SCHEDULE OF APPROVAL

1. PRODUCT DESCRIPTION

SUPERLOK Tube Fittings made of stainless steel -

1.1 Design (compression couplings, bite type)

- The Superlok tube fittings consists of a body, a front ferrule, a back ferrule and a nut.
- The Superlok bite type fitting for DIN 2353 is a flareless metric fitting that consists of a body, a ferrule and a nut.

1.2 Ratings

- Superlok tube fitting depending on tube wall thickness

Outside Pipe Diameter (inch)	1/16	1/8	3/16	1/4	5/16	3/8	1/2	5/8	3/4	7/8	1
Max. Working Pressure (psi)	12000	10900	10200	10200	8000	6500	6700	6000	5800	4800	4700

Outside Pipe Diameter (mm)	3	4	6	8	10	12	16	18	20	22	25
Max. Working Pressure (psi)	15300	14400	12700	9300	7300	7200	6800	6700	6000	5400	5200

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

- Superlok bite type fitting for DIN 2353

Series	LL	L	L	L	S	S	S
Outside Pipe Diameter (mm)	4 to 12	6 to 15	18 to 22	28 to 42	6 to 14	16 to 25	30 - 38
Max. Working Pressure (MPa)	10	25	16	10	63	40	31.5

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

1.3 Temperature range for fitting and sealing materials

Stainless steel	-55 / 400	FPM	-25 / 200
NBR	-35 / 100	PTFE	-55 / 240

The pressure reduction factors according to the manufacturer's specification are to be observed.

1.4 Material specification

Fittings	Stainless steel SUS 316
Seals	NBR / FPM / PTFE

When other choices of materials are used per manufacturer's recommendations, the BV agreement is to be obtained.

2. DOCUMENTS AND DRAWINGS

- Catalogue BMT CTF-5 dated 07.05.02 Superlok tube fittings
- Catalogue BMT CTD-1 dated 06.03.07 Bite type fittings
- Drawings N° 130730-03-123-01 to N° 130730-03-123-11 Rev. A
- Drawings N° DU-06L, DU-06S, DUE-06L, DUE-06S, DUT-06L, DUT-06S, DMC-06L-2N, DMC-06S-4N, DME-06L-2R, DME-06S-4R, DN-06L, DN-06S, DS-06L, DS-06S Rev. 0 dated 23/05/2005
- Installation instructions N° BMT-WS-1011-01 Rev.0 dated 31/01/2012

No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.

3. TEST REPORTS

3.1 Tests carried out, witnessed by Classification Societies:

- Repeated assembly test, tightness test, vibration and pressure pulsation tests, burst test, pull-out test, vacuum test

3.2 Test reports N° BTR-S060327-03, BTR-S060613-01, BTR-S060703-01/05/06, BTR-S070430-01 and N° BTR-D060327-03, BTR-D060613-01, BTR-D060623-04, BTR-D060703-01/03, BTR-D070430-01 dated 02/03/2006

3.3 Fire endurance test not carried out.

4. APPLICATION / LIMITATION

4.1 May be used on board for services of Class I (OD ≤ 60,3 mm), II (OD ≤ 60, 3 mm), & III:

- **Flammable fluids (flash point # 60°C)** – cargo oil lines (1), crude oil washing lines (1), vent lines (2)

- **Inert gas** – main lines (1), distribution lines (1)
- **Flammable fluids (flash point > 60°C)** – cargo oil (1), fuel oil (2), lubricating oil (2), hydraulic oil (2), thermal oil lines (2)
- **Sea water** – bilge/ballast/cooling water (3), tank cleaning, non-essential systems, permanent water filled fire extinguishing systems (2), non-permanent water filled fire extinguishing systems (2)
- **Fresh water** - cooling water (3), condensate return (3), non-essential systems
- **Sanitary/Drains/Scuppers** - sanitary drains, scuppers and discharge (overboard)
- **Sounding and venting** - water tanks/dry spaces, oil tanks (flash point > 60°C) (2)
- **Miscellaneous** – starting/control air (3), service air (non-essential), brine, steam,

(1)- *Not to be used in pump rooms and open decks*

(2)- *May be used only in cases where such mechanical joints are installed on open decks, as defined in Ch 4, Sec5, [1.4.3] itemb) 2) (10) and not used for fuel oil lines.*

(3)- *Not to be used inside machinery spaces of category A.*

(4)- *Only above bulkhead deck of passenger ships and freeboard deck of cargo ships.*

4.2 Not to be used for:

- **Inert gas** – water seal effluent, scrubber effluent lines
- **Miscellaneous** – CO2 Systems

4.3 The sealing material is to be compatible with the fluid to be conveyed and the maximum working temperature.

4.4 In all cases, the associated pipes are to be suitably supported and anchored. The joints are to be at any time accessible, excepting inside tanks where permitted by the Bureau Veritas rules.

4.5 The wall thickness and material of the tubes are to be in accordance with the applicable Society Rules.

4.6 The bulkhead fittings are not approved through watertight or fire bulkheads.

4.7 Assembly instructions given by the manufacturer are to be complied with.

5. PRODUCTION SURVEY REQUIREMENTS

5.1 The products are to be supplied by **BMT CO., LTD.** in compliance with the type described in this certificate and in compliance with the requirements stated on the front page of this certificate.

5.2 This type of product is within the category HBV of Bureau Veritas Rule Note NR320 and as such does not require a BV product certificate.

5.3 **BMT CO., LTD.** has to make the necessary arrangements to have its works recognised by Bureau Veritas in compliance with the requirements of NR 320 for HBV products.

5.4 For information, **BMT CO., LTD.** has declared to Bureau Veritas the following production site:

BMT CO., LTD.
17, Sinsojaesandan 2-ro,
Jang-an-eup, Gijang-gun
46031 BUSAN
Republic of Korea

6. MARKING OF PRODUCT

Each fitting is to be at least marked with:

- Manufacturer's name or logo
- Material
- Size

7. OTHERS

It is **BMT CO., LTD.**'s responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

This certificate supersedes the Type Approval Certificate N° 20040/C0 BV issued by the Society.

*** END OF CERTIFICATE ***